Gold Series®
PREVENTATIVE MAINTENANCE Contract

The Camfil Farr APC extends the unprecedented peace of mind that comes with owning and operating a Camfil Farr Dust Collector with one of our preventative maintenance programs. We provide a continuing service schedule that can be customized to fit any application.

1, 3 & 5 Year Terms Available.
**Cleaning System:**
1. Solenoids.
2. Diaphragm valves.
3. Controller settings and operation.
4. Electrical settings.
5. Air pressure settings.
6. Filter regulator cleanout.
7. Air line leakage.
8. Differential pressure numeric.
9. Air header tank moisture check.
10. Compressed air connections.
11. Pulse pipe alignment.

**Bin - Vent Housing:**
1. Abrasion issues.
2. Hardware and seam welds.
3. All caulk seals on housing.
4. Door gaskets.
5. Check clean air plenum for dust.
6. Cam bar operation.
7. Cam bar attachment brackets.
8. View filters for abrasion or manufacturing issues.
10. Clean spark baffles and inlet baffles.
11. A-vent seals and perforations.
13. Blow out amp draw.
15. Grease bearings on blowout.
16. Drive belts.
17. View ports.
18. Magscale gauge reading on after filter side.
19. Inspect door latch bracketry and hardware.
20. Inlet connections and cleanliness.

**Infeed Duct:**
1. Dust accumulation.
2. Leakage.
3. Cleaning.

**Hopper and Support Module:**
1. Hopper to Bin-vent connection (leaks and bolt connections).
2. Hopper cleaning.
3. View ports.
   a. Bearing lubrication.
   b. Drive sprket and chain lube.
   c. Belt drive check and alignment.
   d. Pipe leakage possibilities and replacement.
   e. Electrical connections.
   f. Operation.
   g. Hardware.
5. Butterfly valve.
   a. Solenoids
   b. Airless.
   c. Electrical connections.
   d. Operation.
   e. Hardware.
   a. Operation.
   b. Leakage.
   c. Hardware.
7. Drum cover kit.
   a. Flex hose.
   b. Hose clamps.
   c. Drum lid clamp.
8. Support hardware.
9. Platform attachment hardware and bracketry.
10. Level indicator.
    a. Air connections.
    b. Electrical connections.
11. Low Boy hopper configurations.
    a. Drawer seals.
    b. Care bar operation.
    c. Care bar attachment hardware.
12. Boot and Mix drawer configuration.
    a. Drawer seals.
    b. Drawer clamp operation and hardware.

Maintenance schedule parts orders to be entered at selling date of contract with ship dates to be scheduled into system accordingly for delivery before service date.

Series bundle price series to be added to application pricing determined by field service technician to achieve final contract price. Accessibility, location, and time plus equipment needed for service will determine application pricing.

Check system for signs of moisture and foreign material. System balances, air flow readings, and vis-a-vis tests to be performed if warranted by findings.

**Gold Maintenance Contract Definition**
Gold contract for FARR dust collectors only.

*4 Visits a Year — New Filters 1 Time a Year*

Filter change out includes pre-coat, over bags if applicable, and pacman filter. Customer is responsible for cartridge disposal.

All contracts include a yearly cleaning system rebuild of solenoids, diaphragm valves and air connections to and from air header tank to be performed at 4th, 2nd, or yearly filter change depending on contract series.

Above service series are application driven.

**Gold Contract Definition**
Gold contract for FARR dust collectors only.

*One, Three, and Five Year Options Available*

**System and Performance Checks**
- **20 Point Bin Vent Check:**
  - Inspection of all seals and housing connections,
  - Check gaskets for abrasion issues where applicable.

- **12 Level Hopper and Support Module Check:**
  - Check all seal connections and maintenance on discharge equipment.

**Premium Efficiency Fan Motor Check:**
- Blower inspection for excessive vibration, amp draw, drive belt check and bearing vibration.

**Gold Maintenance Contract Definition**
Gold contract for FARR dust collectors only.

*4 Visits a Year — New Filters 1 Time a Year*

Filter change out includes pre-coat, over bags if applicable, and pacman filter. Customer is responsible for cartridge disposal.

All contracts include a yearly cleaning system rebuild of solenoids, diaphragm valves and air connections to and from air header tank to be performed at 4th, 2nd, or yearly filter change depending on contract series.

Above service series are application driven.
SILVER MAINTENANCE CONTRACT DEFINITION
Silver contract for non FARR dust collectors only.

4 VISITS A YEAR — NEW FILTERS 1 TIME A YEAR

Filter change out includes pre-coat and pamic filter. Customer is responsible for cartridge disposal.

All contracts include a yearly cleaning system rebuild of solenoids, diaphragm valves and air connections to and from air header tank to be performed at 4th, 2nd, or yearly filter change depending on contract series.

ABOVE SERVICE SERIES ARE APPLICATION DRIVEN.

CLEANING SYSTEM:
1. Solenoids.
2. Diaphragm valves.
3. Controller settings and operation.
4. Electrical settings.
5. Air pressure settings.
6. Filter regulator cleanout.
7. Air line leakage.
8. Differential pressure numeric.
9. Air header tank moisture check.
10. Compressed air connections.
11. Pulse pipe alignment.

BIN - VENT HOUSING:
1. Abrasion issues.
2. Hardware and seam welds.
3. All caulk seals on housing.
4. Door gaskets.
5. View filters for abrasion or manufacturing issues.
7. Sprinkler system leaks.
8. X-vent seals and perforations.
10. Inspect blower operation for vibration.
11. Grease bearings on blower.
12. Check Drive belts.
13. Magnahelic gauge reading on after filter side.
15. Inlet connections and cleanliness.

INFEED DUCT:
1. Dust accumulation.
2. Leakage.
3. Cleaning.

HOPPER AND SUPPORT MODULE:
1. Hopper cleaning.
2. View ports.
3. Airlock Service.
   a. Bearing lubrication.
   b. Drive sprocket and chain lube.
   c. Belt drive check and alignment.
   d. Wiper leakage possibilities and replacement.
   e. Electrical connections.
   f. Operation.
   g. Hardware.
   a. Solenoids
   b. Airlines.
   c. Electrical connections.
   d. Operation.
   e. Hardware.
5. Slide gate.
   a. Operation.
   b. Leakage.
   c. Hardware.
6. Drum cover kit.
   a. Flex hose.
   b. Hose clamps.
   c. Drum lid clamp.
7. Support hardware.
8. Platform attachment hardware and bracketry.
9. Level indicator.
   a. Air connections.
   b. Electrical connections.

Check system for signs of moisture and foreign material.
System balance, air flow readings, and visa-lite test to be performed if warranted by findings.

Maintenance schedule parts orders to be entered at selling date of contract with ship dates to be scheduled into system accordingly for delivery before service date.

Series bundle price series to be added to application pricing determined by field service technician to achieve final contract price. Accessibility, location, and time plus equipment needed for service will determine application pricing.

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