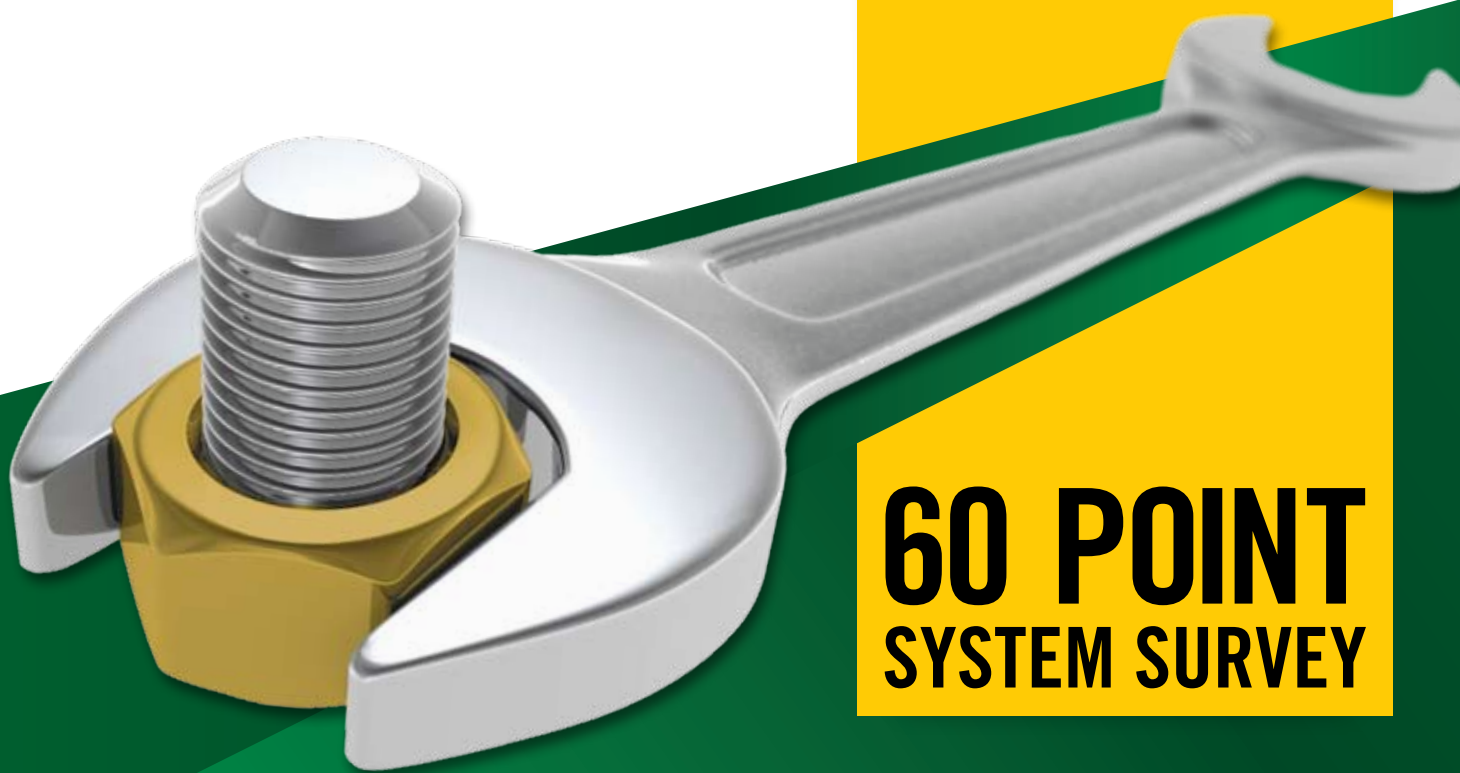


Gold Series® **PREVENTATIVE MAINTENANCE** Contract



60 POINT SYSTEM SURVEY

The Camfil Farr APC extends the unprecedented peace of mind that comes with owning and operating a Camfil Farr Dust Collector with one of our preventative maintenance programs. We provide a continuing service schedule that can be customized to fit any application.

1, 3 & 5 Year Terms Available.



GOLD MAINTENANCE CONTRACT DEFINITION

Gold contract for FARR dust collectors only.

4 VISITS A YEAR — NEW FILTERS 1 TIME A YEAR

Filter change out includes pre-coat, over bags if applicable, and panic filter. Customer is responsible for cartridge disposal.

All contracts include a yearly cleaning system rebuild of solenoids, diaphragm valves and air connections to and from air header tank to be performed at 4th, 2nd, or yearly filter change depending on contract series.

ABOVE SERVICE SERIES ARE APPLICATION DRIVEN.

One, Three, and Five year options available.

Maintenance schedule parts orders to be entered at selling date of contract with ship dates to be scheduled into system accordingly for delivery before service date.

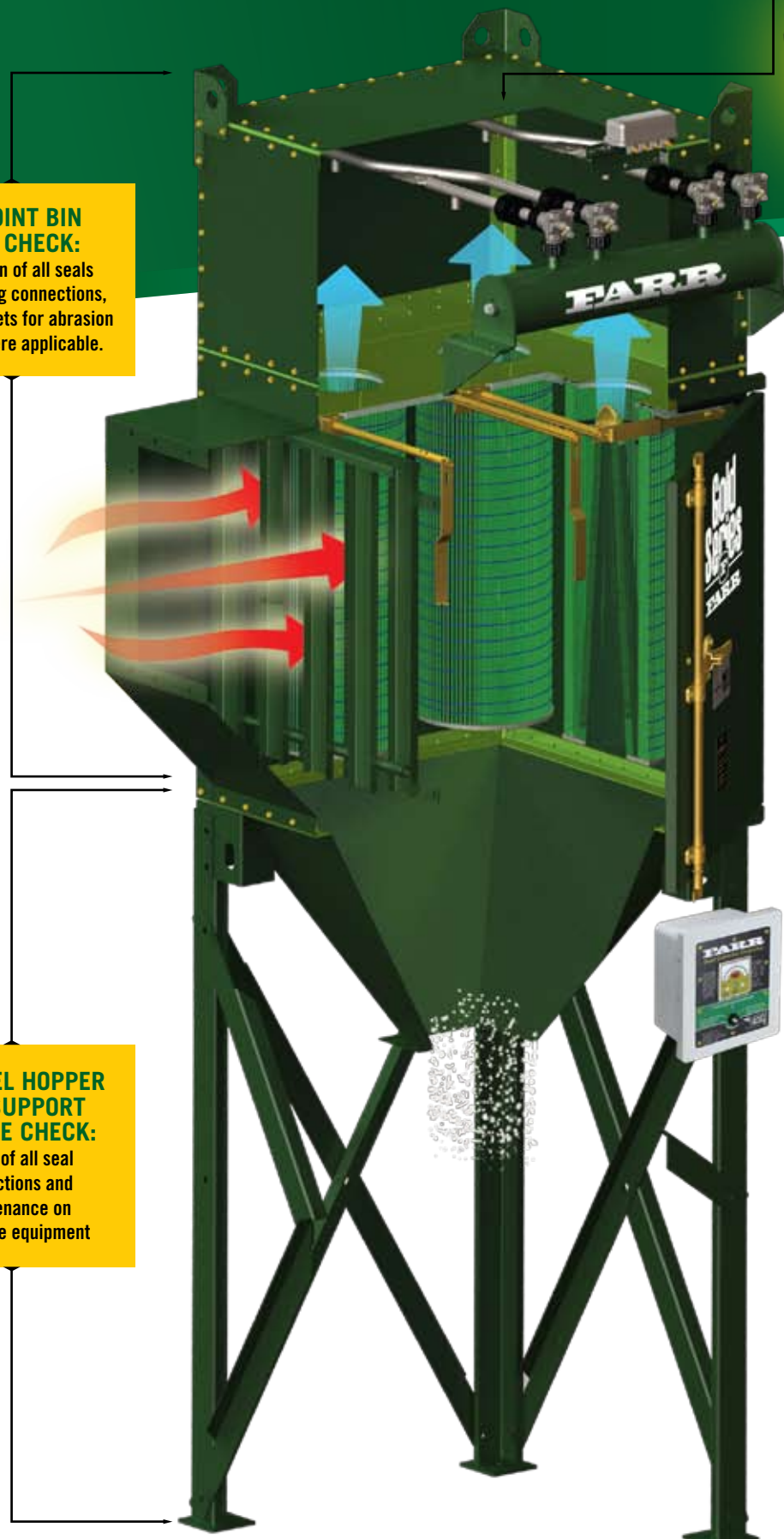
Series bundle price series to be added to application pricing determined by field service technician to achieve final contract price. Accessibility, location, and time plus equipment needed for service will determine application pricing.

SYSTEM AND PERFORMANCE CHECKS

PREMIUM EFFICIENCY FAN MOTOR CHECK:
Blower inspection for excessive vibration, amp draw, drive belt check and bearing vibration.



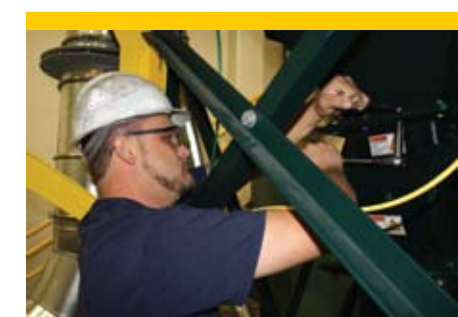
20 POINT BIN VENT CHECK:
Inspection of all seals and housing connections, check gaskets for abrasion issues where applicable.



11 POINT CLEANING SYSTEM CHECK:
Including controller calibration and yearly solenoid, diaphragm and plumbing replacement for cleaning system, air pressure settings and differential readings.



12 LEVEL HOPPER AND SUPPORT MODULE CHECK:
Check of all seal connections and maintenance on discharge equipment



HOPPER AND SUPPORT MODULE:

- Hopper to Bin-Vent connection (leaks and bolt connections).
- Hopper cleaning.
- View ports.
- Airlock Service.
 - Bearing lubrication.
 - Drive sprocket and chain lube.
 - Belt drive check and alignment.
 - Wiper leakage possibilities and replacement.
 - Electrical connections.
 - Operation.
 - Hardware.
- Butterfly valve.
 - Solenoids
 - Airlines.
 - Electrical connections.
 - Operation.
 - Hardware.
- Slide gate.
 - Operation.
 - Leakage.
 - Hardware.
- Drum cover kit.
 - Flex hose.
 - Hose clamps.
 - Drum lid clamp.
- Support hardware.
- Platform attachment hardware and bracketry.
- Level indicator.
 - Air connections.
 - Electrical connections.
- Low Boy hopper configuration.
 - Drawer seals.
 - Cam bar operation.
 - Cam bar attachment hardware.
- Booth and Mini drawer configuration.
 - Drawer seals.
 - Drawer clamp operation and hardware.

Check system for signs of moisture and foreign material. System balance, air flow readings, and visa-lite test to be performed if warranted by findings.

CLEANING SYSTEM:

- Solenoids.
- Diaphragm valves.
- Controller settings and operation.
- Electrical settings.
- Air pressure settings.
- Filter regulator cleanout.
- Air line leakage.
- Differential pressure numeric.
- Air header tank moisture check.
- Compressed air connections.
- Pulse pipe alignment.

BIN - VENT HOUSING:

- Abrasion issues.
- Hardware and seam welds.
- All caulk seals on housing.
- Door gaskets.
- Check clean air plenum for dust.
- Cam bar operation.
- Cam bar attachment brackets.
- View filters for abrasion or manufacturing issues.
- Sprinkler system leaks.
- Clean spark baffles and inlet baffles.
- X-vent seals and perforations.
- Blower to Bin-Vent connection.
- Blower amp draw.
- Inspect blower operation for vibration.
- Grease bearings on blower.
- Drive belts.
- View ports.
- Magnahelic gauge reading on after filter side.
- Inspect door latch bracketry and hardware.
- Inlet connections and cleanliness.

INFEEED DUCT:

- Dust accumulation.
- Leakage.
- Cleaning.

SILVER MAINTENANCE CONTRACT DEFINITION

Silver contract for non FARR dust collectors only.

One, Three,
and Five
year options
available.

4 VISITS A YEAR — NEW FILTERS 1 TIME A YEAR

Filter change out includes pre-coat and panic filter. Customer is responsible for cartridge disposal.

All contracts include a yearly cleaning system rebuild of solenoids, diaphragm valves and air connections to and from air header tank to be performed at 4th, 2nd, or yearly filter change depending on contract series.

ABOVE SERVICE SERIES ARE APPLICATION DRIVEN.

Maintenance schedule parts orders to be entered at selling date of contract with ship dates to be scheduled into system accordingly for delivery before service date.

Series bundle price series to be added to application pricing determined by field service technician to achieve final contract price. Accessibility, location, and time plus equipment needed for service will determine application pricing.

CLEANING SYSTEM:

1. Solenoids.
2. Diaphragm valves.
3. Controller settings and operation.
4. Electrical settings.
5. Air pressure settings.
6. Filter regulator cleanout.
7. Air line leakage.
8. Differential pressure numeric.
9. Air header tank moisture check.
10. Compressed air connections.
11. Pulse pipe alignment.

BIN - VENT HOUSING:

1. Abrasion issues.
2. Hardware and seam welds.
3. All caulk seals on housing.
4. Door gaskets.
5. View filters for abrasion or manufacturing issues.
6. Look at retrofit filter possibilities.
7. Sprinkler system leaks.
8. X-vent seals and perforations.
9. Blower amp draw.
10. Inspect blower operation for vibration.
11. Grease bearings on blower.
12. Check Drive belts.
13. Magnahelic gauge reading on after filter side.
14. Inspect door latch bracketry and hardware.
15. Inlet connections and cleanliness.

INFEEED DUCT:

1. Dust accumulation.
2. Leakage.
3. Cleaning.

HOPPER AND SUPPORT MODULE:

1. Hopper cleaning.
2. View ports.
3. Airlock Service.
 - a. Bearing lubrication.
 - b. Drive sprocket and chain lube.
 - c. Belt drive check and alignment.
 - d. Wiper leakage possibilities and replacement.
 - e. Electrical connections.
 - f. Operation.
 - g. Hardware.
4. Butterfly valve.
 - a. Solenoids
 - b. Airlines.
 - c. Electrical connections.
 - d. Operation.
 - e. Hardware.
5. Slide gate.
 - a. Operation.
 - b. Leakage.
 - c. Hardware.
6. Drum cover kit.
 - a. Flex hose.
 - b. Hose clamps.
 - c. Drum lid clamp.
7. Support hardware.
8. Platform attachment hardware and bracketry.
9. Level indicator.
 - a. Air connections.
 - b. Electrical connections.

Check system for signs of moisture and foreign material.

System balance, air flow readings, and visa-lite test to be performed if warranted by findings.

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FARR
AIR POLLUTION CONTROL